



HYLEX® P1310L

Ravago Manufacturing Americas - Polycarbonate

Monday, November 4, 2019

General Information

Product Description

Polycarbonate, Intermediate Flow

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Medium Flow
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (300°C/1.2 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	0.50 to 0.70	%	ISO 294-4
Water Absorption (24 hr)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	10200	psi	ISO 527-2
Tensile Strain (Break)	120	%	ISO 527-2
Flexural Modulus	324000	psi	ISO 178
Flexural Stress	13500	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	27	ft-lb/in ²	ISO 180
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	72		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	284	°F	ISO 75-2/B
Heat Deflection Temperature (264 psi, Unannealed)	270	°F	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+16	ohms·cm	ASTM D257
Dielectric Strength	410	V/mil	ASTM D149
Arc Resistance	120	sec	ASTM D495

Notes

¹ Typical properties: these are not to be construed as specifications.